

Date: Tuesday, 22/04/2008 10:36:15 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HELI-UTILITY BASKET RH
<b>Job Number</b> : 38732	
<b>Estimate Number</b> : 13190	
<b>P.O. Number</b> :	<b>Part Number</b> : D205541046
<b>This Issue</b> : 22/04/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : IIN D205-541 P8-16
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : // <b>Type</b> : LARGE FAB ASSY	<b>Drawing Revision</b> : G
<b>Previous Run</b> : 38443	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 15/05/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JD 08.4.22</u>	
<b>Comment</b> : Est Rev:A new issue 08-02-15 DD verified by: Est Rev:B Ecn 1157 08-03-19 DD verified by:	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
-----	----	------------------



<b>Comment:</b> Photocopy bluefile & type labels per PPPD205-541-046	CHG001
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8.08/05/07 8.4.23 DD

2.0	D3712042	Basket Base Assembly
-----	----------	----------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 LOW PROFILE BASKET BASE ASSEMBLY  
 batch 038762

CB 08/05/08 @

3.0	D3713042	Lid Assembly
-----	----------	--------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 LID ASSEMBLY  
 batch 038763

CB 08/05/08 @

4.0	D2258300	Label
-----	----------	-------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Placard  
 Batch: 37538

AS 08/05/07 (X)

5.0	D2332041	Lid Prop Assembly 6.69" long
-----	----------	------------------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Lid Prop Assembly 6.69"  
 Batch: 38597

AS 08/05/07 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HELI-UTILITY BASKET RH

Job Number: 38732

Part Number: D205541046

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D2530	Handle Weldment
-----	-------	-----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Handle Weldment

Batch: 37546

AS 08/05/07 (X)

7.0	D2535	Spring
-----	-------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Spring

Batch: 37071

AS 08/05/07 (X)

8.0	D2537	Bushing
-----	-------	---------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bushing

Batch: 37605

AS 08/05/07 (X)

9.0	AN316A	Bolt
-----	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: M166815

AS 08/05/07 (X)

10.0	AN420A	Bolt
------	--------	------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Bolt

batch M16895

AS 08/05/07 (X)

11.0	AN422A	Bolt
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Batch: M104937

AS 08/05/07 (X)

12.0	AN424A	Bolt
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Batch: M104547

AS 08/05/07 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI-UTILITY BASKET RH

Job Number: 38732

Part Number: D205541046

Job Number:



Seq. #: Machine Or Operation: Description :

13.0 AN517A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Bolt  
Batch: M107242 All same batch qty not enough in comp.

AS 08/05/07 (X)

14.0 AN960JD416 Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)  
Washer  
Batch: M107321

AS 08/05/07 (X)

15.0 AN960JD516 Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Washer  
Batch: M107534

AS 08/05/07 (X)

16.0 AN960JD416L Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Washer  
batch M107008

AS 08/05/07 (X)

17.0 AN9704 Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Washer  
Batch: 107242

AS 08/05/07 (X)

18.0 MS21042L3 Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Nut  
Batch: M107644

AS 08/05/07 (X)

19.0 MS21042L4 Nut



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)  
Nut  
Batch: 166051

AS 08/05/07 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI-UTILITY BASKET RH

Job Number: 38732

Part Number: D205541046

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

MS21042L5

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

Batch: 106785

AS 08/05/07 (X)

21.0

D37231

Bushing



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

FWD PLATE

batch 38229

AS 08/05/07 (X)

22.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

-Assemble as per IIN 205-541-046

CB 08/05/08 @

23.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/05/08 (X)

24.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

25.0

D21991

Strut Details



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Struts, 19"

Batch: B37742

AS 08

26.0

D219923

Strut Details



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Strut

Batch: 37849

AS 08/05/07 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: HELI-UTILITY BASKET RH

Job Number: 38732

Part Number: D205541046

Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

D219925

Strut Details



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Strut

Batch: 38454

AS 08/05/07 (X)

28.0

D2498

Mounting Bracket, 205 Basket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Mounting Bracket

Batch: 37542

AS 08/05/07 (X)

29.0

D2499

Mounting Bracket, 205 Basket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Mounting Bracket

Batch: B37543

AS 08/05/07 (X)

30.0

D2515

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bushing

Batch: 29138

AS 08/05/07 (X)

31.0

D30521

Mounting Lug



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Mounting Lug

Batch: 28522

AS 08/05/07 (X)

32.0

AN47A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: M102140

AS 08/05/07 (X)

33.0

AN412A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Bolt

Batch: M105143

AS 08/05/07 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Drawing Name: HELI-UTILITY BASKET RH

Job Number: 38732

Part Number: D205541046

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

AN413A

Bolt



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Bolt

Batch: M107534

AS 08/05/07 (X)

35.0

AN414A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: M105653

AS 08/05/07 (X)

36.0

AN57A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Batch: M106785

AS 08/05/07 (X)

37.0

AN513A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Batch: M104936

AS 08/05/07 (X)

38.0

AN960JD416

Washer



Comment: Qty.: 27.0000 Each(s)/Unit Total : 27.0000 Each(s)

Washer

M107321

AS 08/05/07 (X)

39.0

AN960JD516

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Washer

Batch: M107534

AS 08/05/07 (X)

40.0

MS21042L4

Nut



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut

Batch: M106051

AS 08/05/07 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI-UTILITY BASKET RH

Job Number: 38732

Part Number: D205541046

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

Batch: M106785

JS 08/05/07 (X)

42.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/05/07 (X)

43.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-541-046

Location:

PPP Rev:

PPART JS 08/05/07 (X)

44.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/12

Job Completion



MF 08-05-07

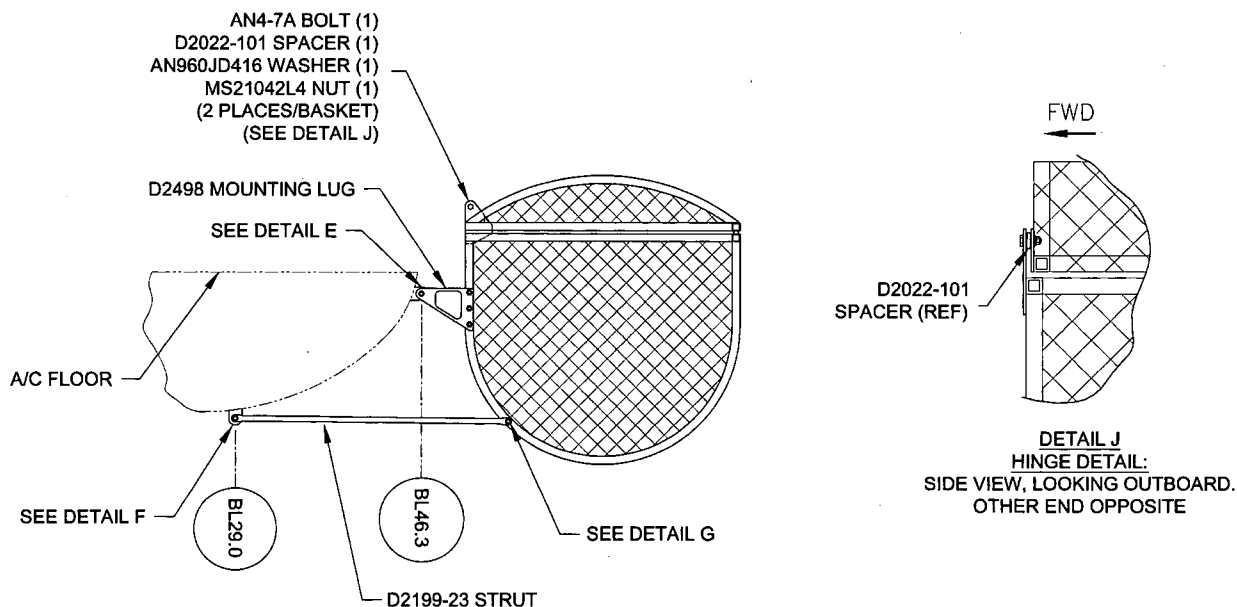
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

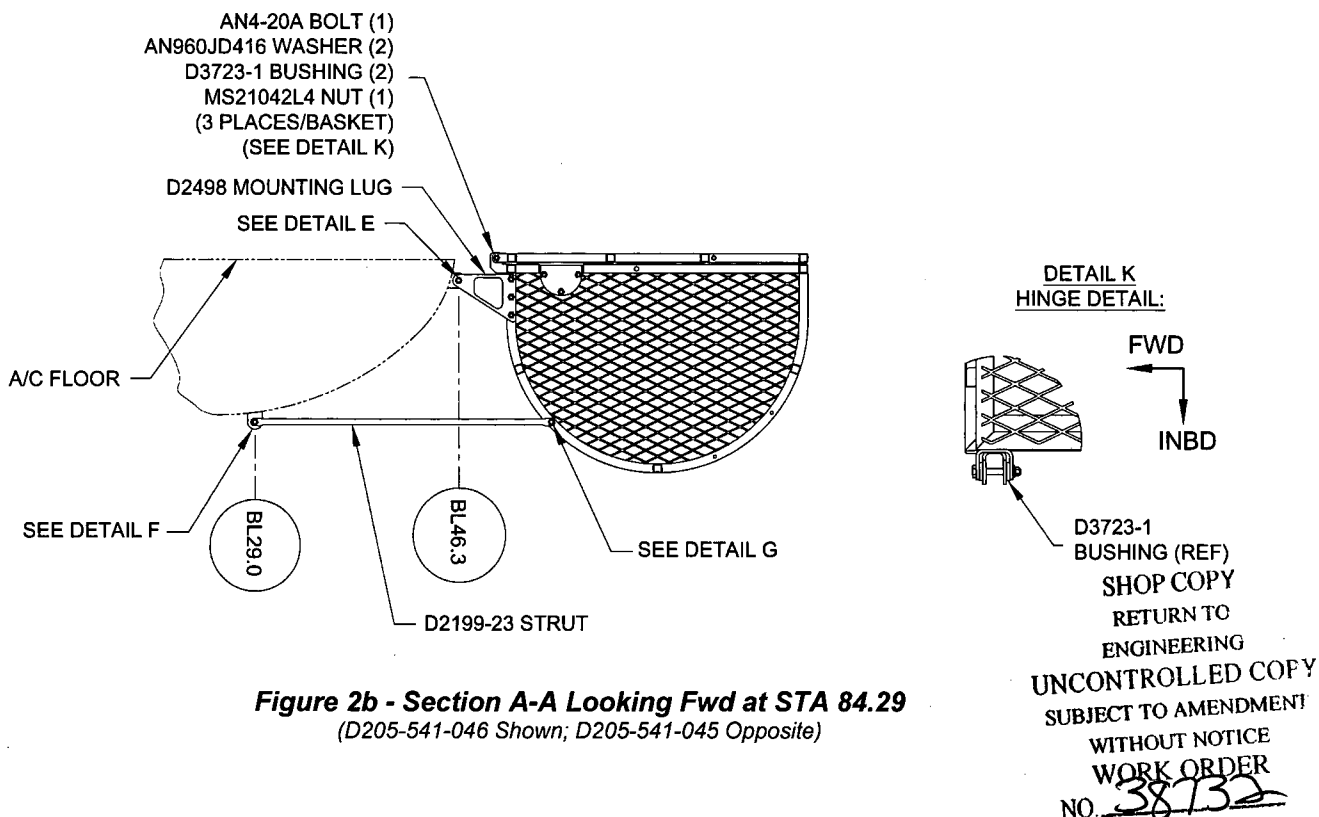
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**Figure 2a - Section A-A Looking Fwd at STA 84.29**

(D205-541-044 Shown; D205-541-043 Opposite)



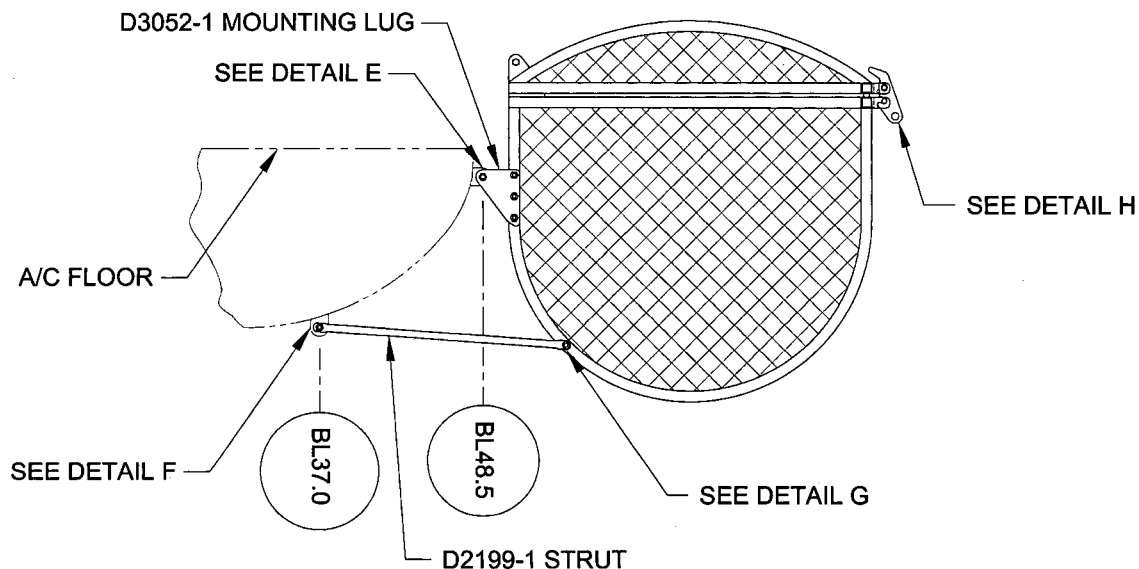
**Figure 2b - Section A-A Looking Fwd at STA 84.29**

(D205-541-046 Shown; D205-541-045 Opposite)

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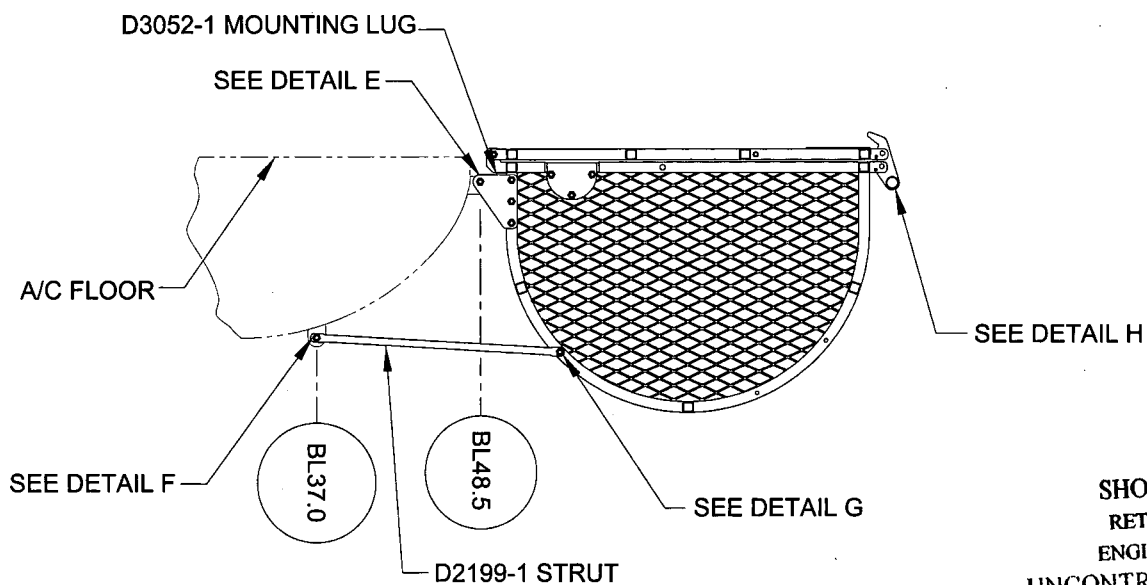
Revision: **G**

Date: 08.03.04



**Figure 3a – Section B-B Looking Fwd at STA 129.00**

(D205-541-044 Shown; D205-541-043 Opposite)

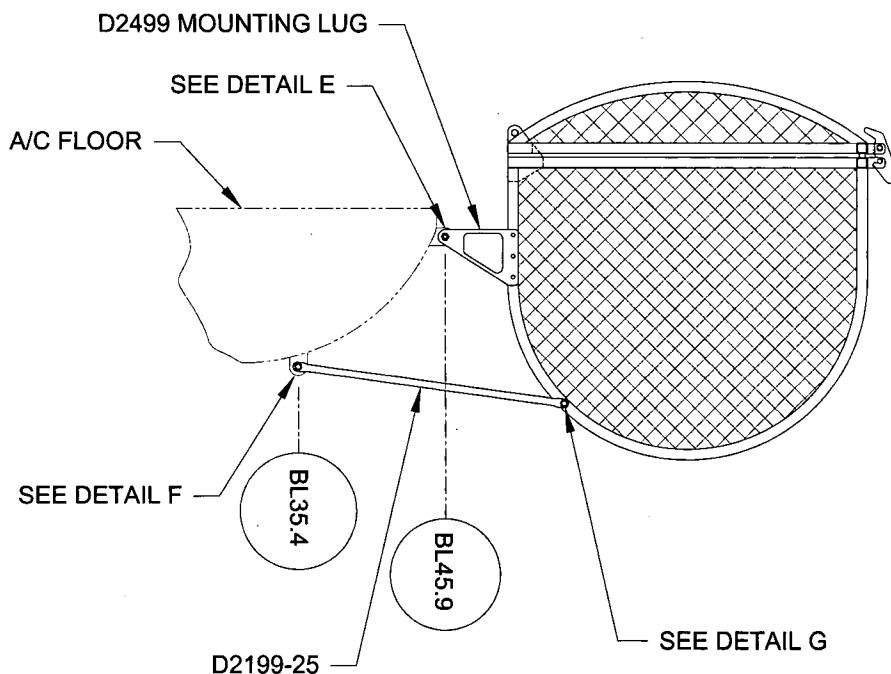


**Figure 3b – Section B-B Looking Fwd at STA 129.00**

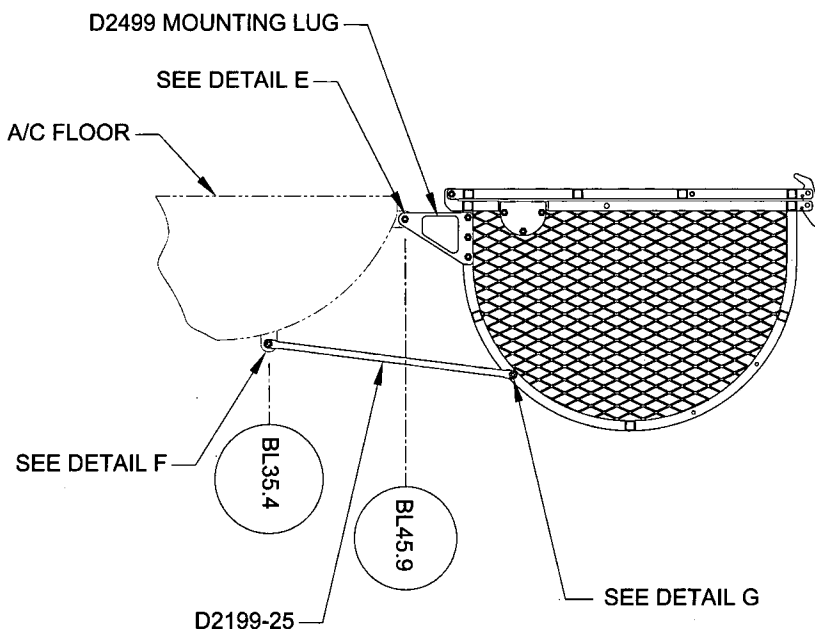
(D205-541-046 Shown; D205-541-045 Opposite)

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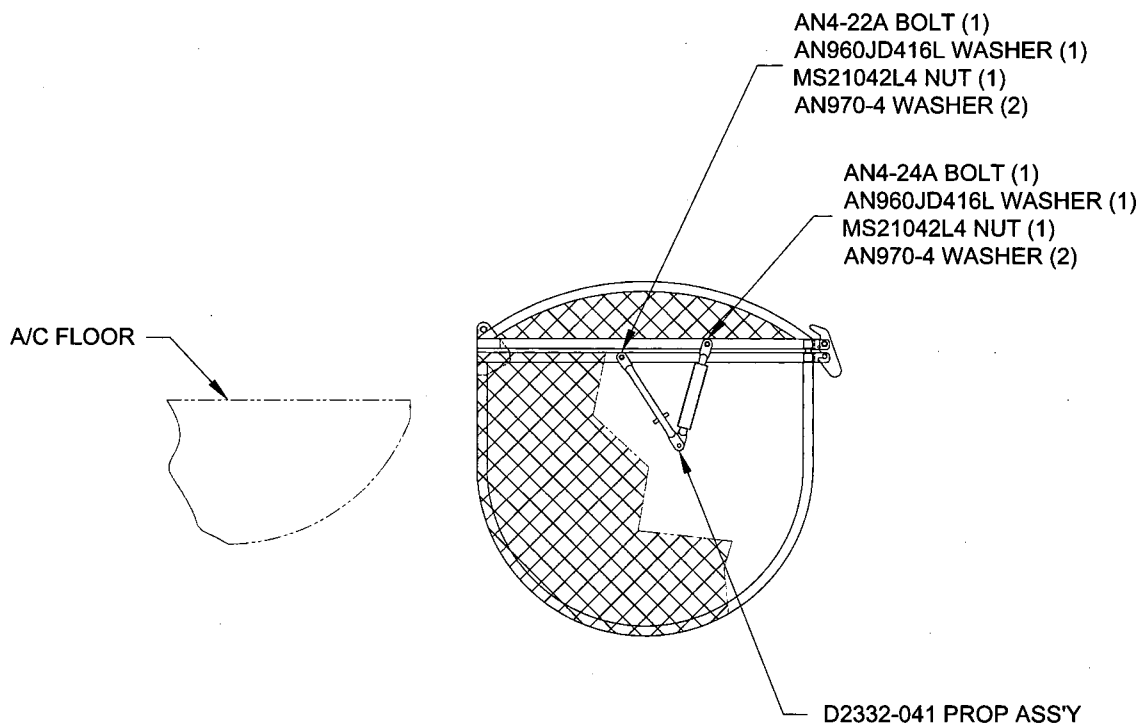


**Figure 4a – Section C-C Looking Fwd at STA 155.06**  
(D205-541-044 Shown; D205-541-043 Opposite)

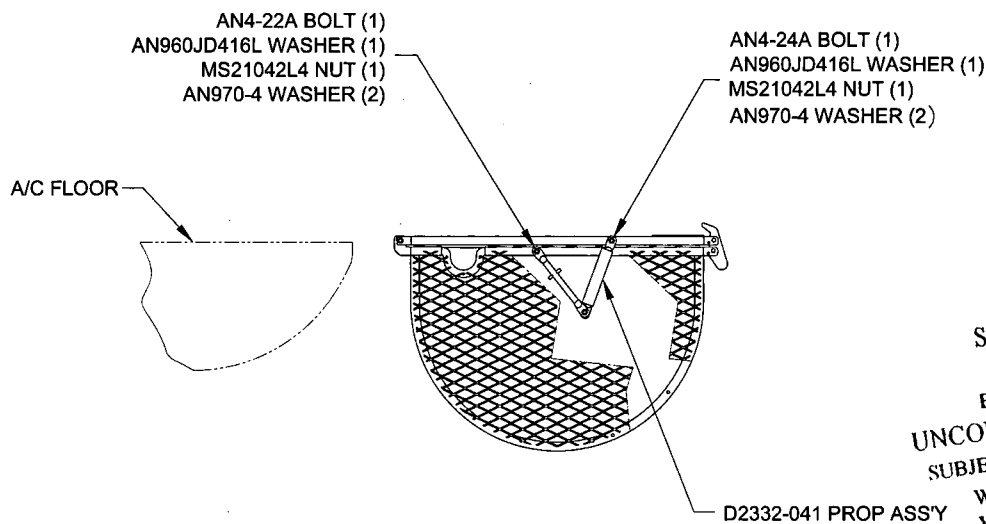


**Figure 4b – Section C-C Looking Fwd at STA 155.06**  
(D205-541-046 Shown; D205-541-045 Opposite)

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**Figure 5a – Section D-D Looking Fwd at STA 180.08**  
(D205-541-044 Shown; D205-541-043 Opposite)



**Figure 5b – Section D-D Looking Fwd at STA 180.08**  
(D205-541-046 Shown; D205-541-045 Opposite)

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Revision: G  
Date: 08.03.04

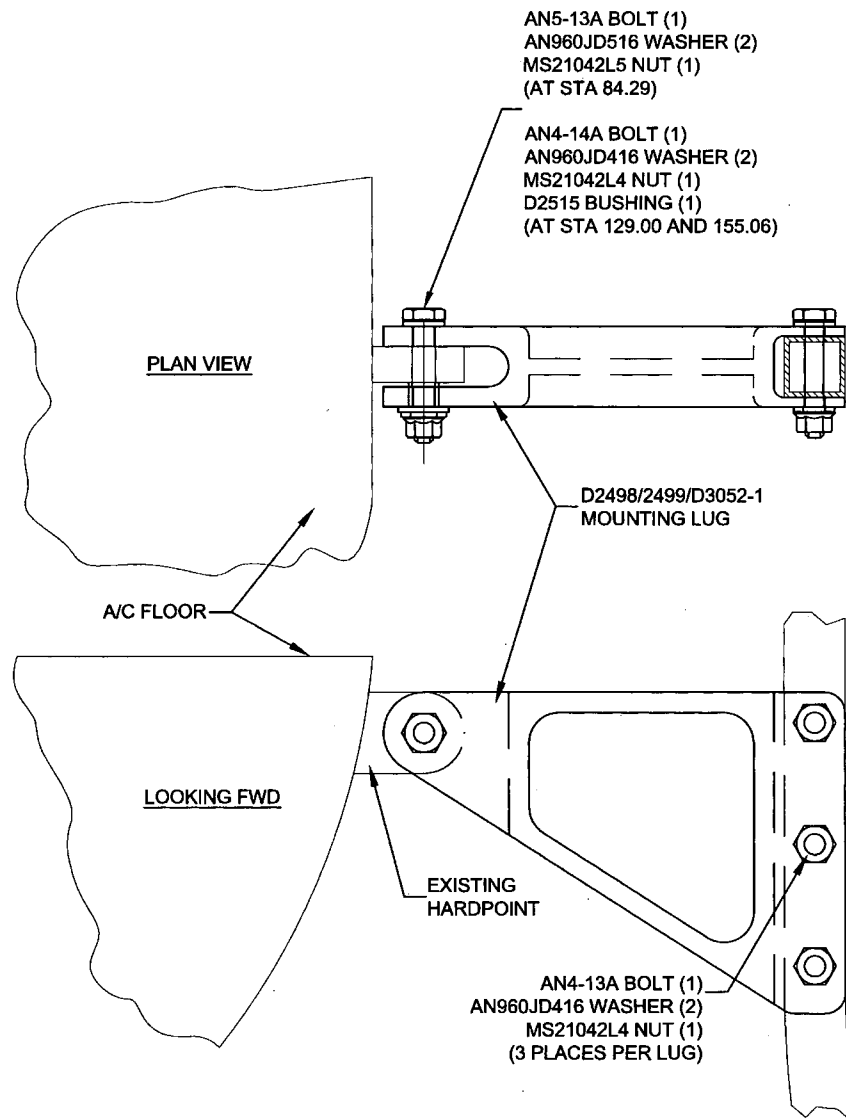
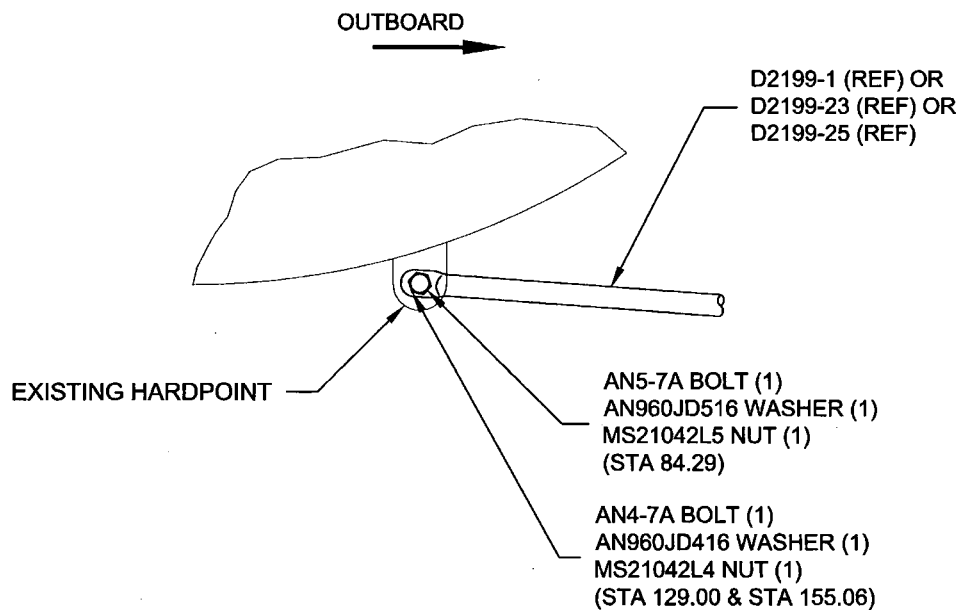
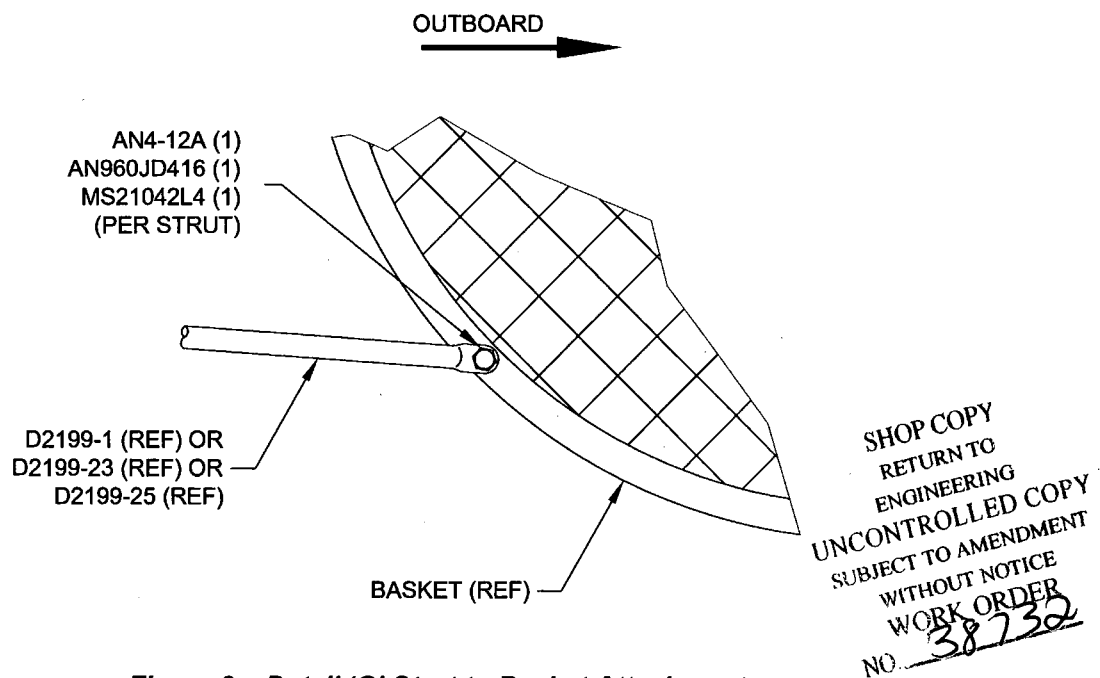


Figure 6 – Detail 'E' Mounting Lug Installation

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**Figure 7 – Detail 'F' Strut to Hardpoint Attachment**  
(D205-541-044 & D205-541-046 Shown; D205-541-043 & D205-541-045 Opposite)



**Figure 8 – Detail 'G' Strut to Basket Attachment**  
(D205-541-044 & D205-541-046 Shown; D205-541-043 & D205-541-045 Opposite)

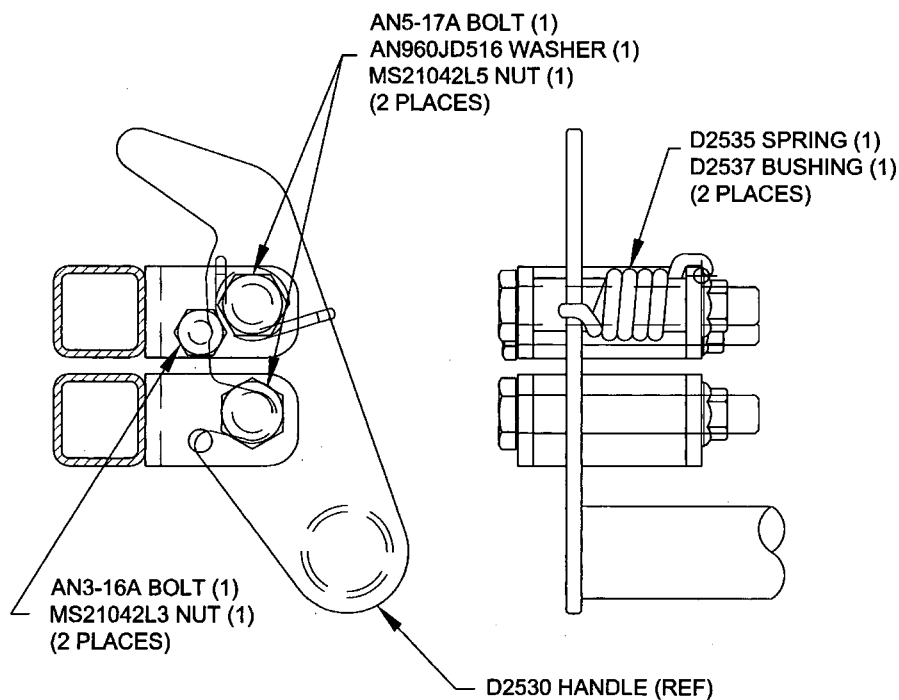


Figure 9 - Detail 'H' Handle Assembly

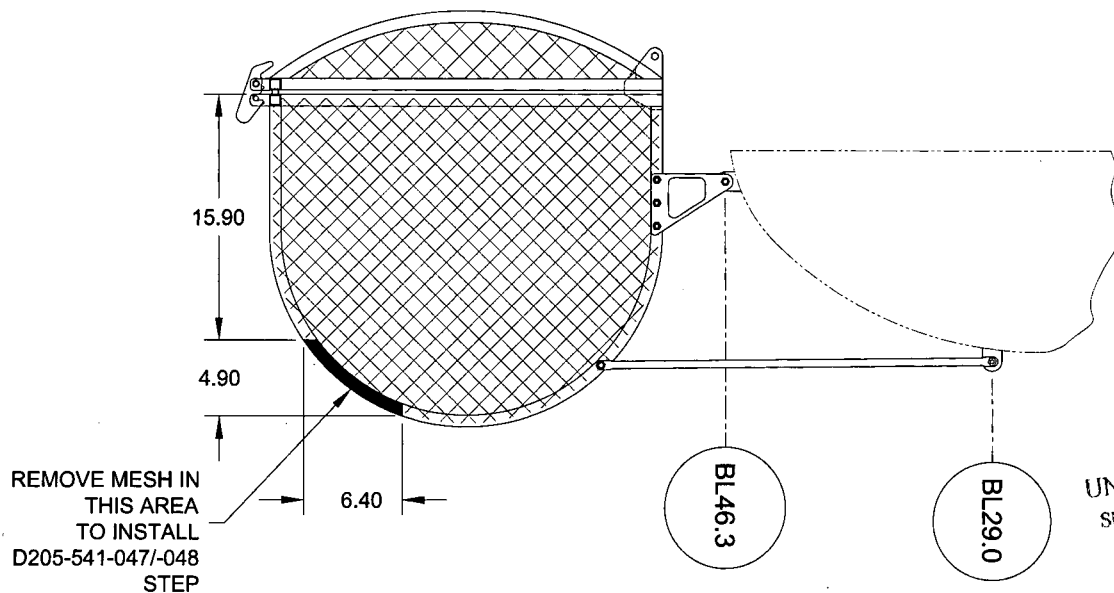
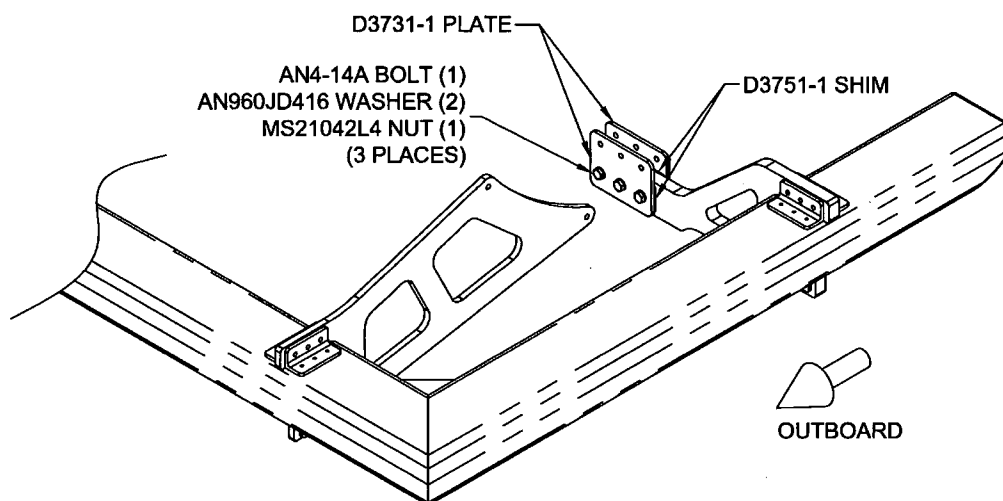
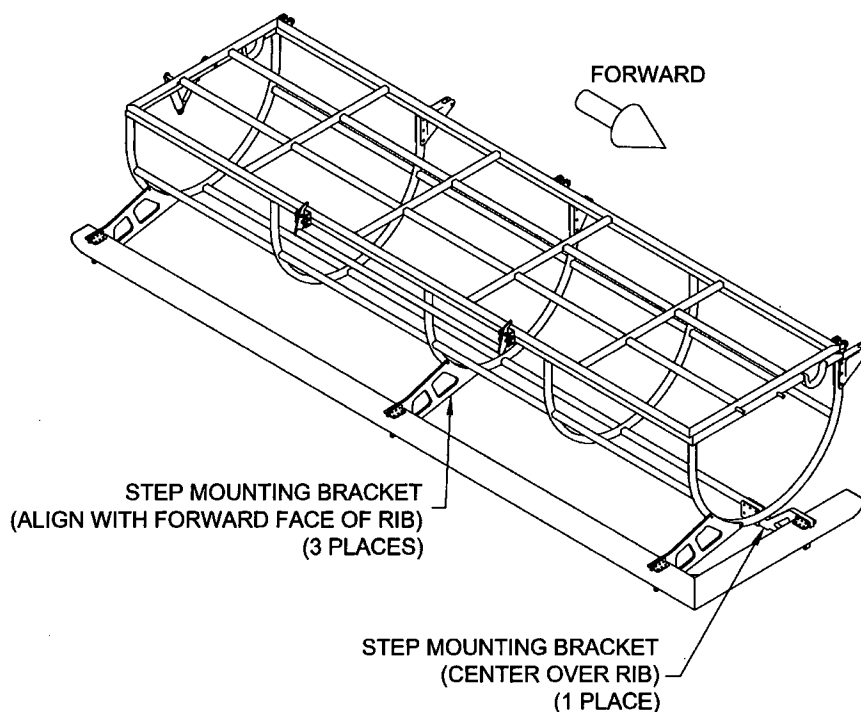


Figure 10 - Mesh Removal Looking Aft at STA 84.00  
(D205-541-044 Shown; D205-541-043 Opposite)

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NO. 38732



**Figure 11 – Step Plate Assembly**  
(D205-541-048 Shown; D205-541-047 Opposite)



**Figure 12 – Step Alignment**  
(D205-541-046 Heli-Utility-Basket™ with D205-541-048 Heli-Access-Step™ Shown;  
D205-541-045 Heli-Utility-Basket™ with D205-541-047 Heli-Access-Step™ Opposite)  
(D205-541-044 Heli-Utility-Basket™ with D205-541-048 Heli-Access-Step™ Similar;  
D205-541-043 Heli-Utility-Basket™ with D205-541-047 Heli-Access-Step™ Similar & Opposite)

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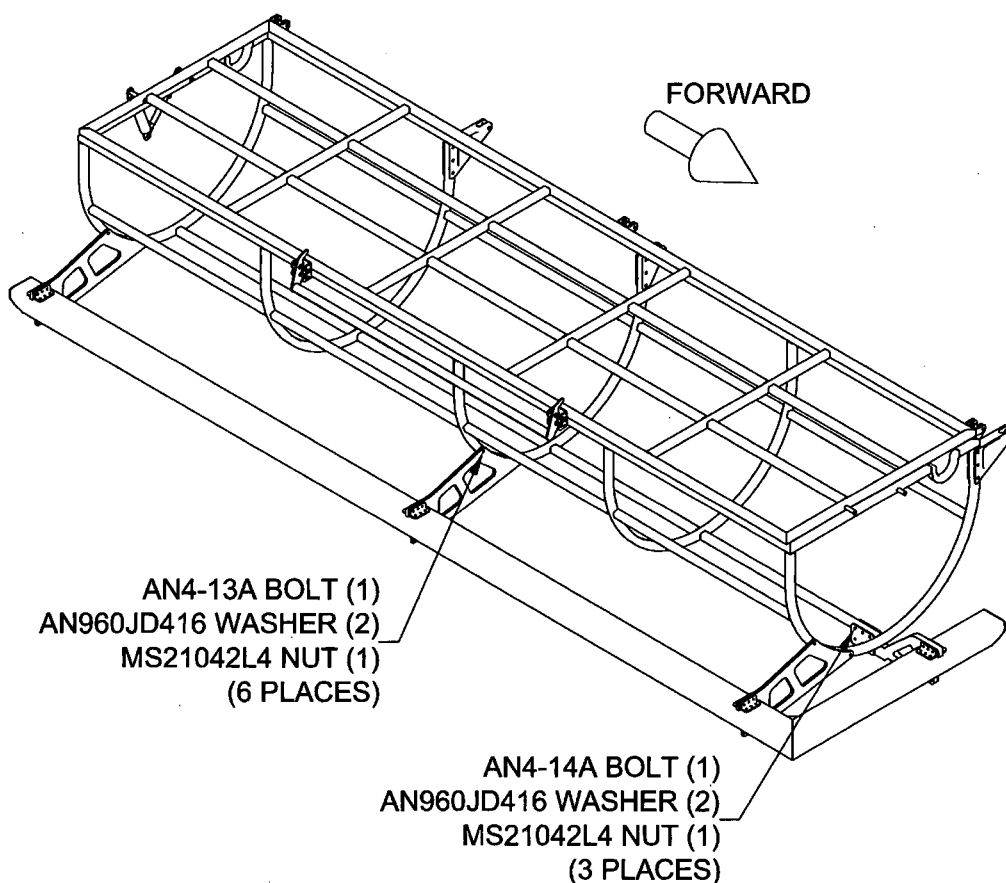


Figure 13 – Step Installation

## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-541-043 <i>Heli-Utility-Basket™</i>	118 lb 53.6 kg	- 63.13 in - 1.60 m	- 7449 in-lb - 85.8 m-k-g	132.25 in 3.36 m	15606 in-lb 180.1 m-k-g
D205-541-044 <i>Heli-Utility-Basket™</i>	118 lb 53.6 kg	+ 63.13 in + 1.60 m	+ 7449 in-lb + 85.8 m-k-g	132.25 in 3.36 m	15606 in-lb 180.1 m-k-g
D205-541-045 <i>Heli-Utility-Basket™</i>	104 lb 47.3 kg	- 63.13 in - 1.60 m	- 6566 in-lb - 75.7 m-k-g	132.25 in 3.36 m	13754 in-lb 158.9 m-k-g
D205-541-046 <i>Heli-Utility-Basket™</i>	104 lb 47.3 kg	+ 63.13 in + 1.60 m	+ 6566 in-lb + 75.7 m-k-g	132.25 in 3.36 m	13754 in-lb 158.9 m-k-g
D205-541-047 <i>Heli-Access-Step™</i>	14 lb 6.4 kg	- 59.63 in - 1.51 m	- 834 in-lb - 9.7 m-k-g	126.56 in 3.21 m	+ 1772 in-lb + 20.5 m-k-g
D205-541-048 <i>Heli-Access-Step™</i>	14 lb 6.4 kg	+ 59.63 in + 1.51 m	+ 834 in-lb + 9.7 m-k-g	126.56 in 3.21 m	+ 1772 in-lb + 20.5 m-k-g

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Date: 08.03.04

## 5.0 PARTS LIST HELI-UTILITY-BASKET™

Qty -043	Qty -044	Qty -045	Qty -046	Part Number	Description
X				D205-541-043	HELI-UTILITY-BASKET, LH
	X			D205-541-044	HELI-UTILITY-BASKET, RH
		X		D205-541-045	HELI-UTILITY-BASKET, LH
			X	D205-541-046	HELI-UTILITY-BASKET, RH
2*	2*			D2022-101	SPACER
1	1	1	1	D2199-1	STRUT
1	1	1	1	D2199-23	STRUT
1	1	1	1	D2199-25	STRUT
1*	1*	1*	1*	D2258-300	LABEL
1*	1*	1*	1*	D2332-041	PROP ASSEMBLY
1	1	1	1	D2498	MOUNTING LUG
1	1	1	1	D2499	MOUNTING LUG
1*	1*			D2512	BASKET LID ASSEMBLY
2	2	2	2	D2515	BUSHING
1*	1*	1*	1*	D2530	HANDLE ASSEMBLY
2*	2*	2*	2*	D2535	SPRING
2*	2*	2*	2*	D2537	BUSHING
2*	2*			D2931	BUMPER
1	1	1	1	D3052-1	MOUNTING LUG
1*				D3053-041	BASKET BASE ASSEMBLY, LH
	1*			D3053-042	BASKET BASE ASSEMBLY, RH
		1*		D3712-041	BASKET BASE
			1*	D3712-042	BASKET BASE
		1*		D3713-041	LID ASSEMBLY
			1*	D3713-042	LID ASSEMBLY
		6*	6*	D3723-1	BUSHING
2*	2*	2*	2*	AN3-16A	BOLT
2*	2*			AN4-7A	BOLT
2	2	2	2	AN4-7A	BOLT
3	3	3	3	AN4-12A	BOLT
9	9	9	9	AN4-13A	BOLT
2	2	2	2	AN4-14A	BOLT
		3*	3*	AN4-20A	BOLT
1*	1*	1*	1*	AN4-22A	BOLT
1*	1*	1*	1*	AN4-24A	BOLT
1	1	1	1	AN5-7A	BOLT
1	1	1	1	AN5-13A	BOLT
4*	4*	4*	4*	AN5-17A	BOLT
2*	2*	6*	6*	AN960JD416	WASHER
27	27	27	27	AN960JD416	WASHER
2*	2*	2*	2*	AN960JD416L	WASHER
4*	4*	4*	4*	AN960JD516	WASHER
3	3	3	3	AN960JD516	WASHER
2	2			AN960JD8	WASHER
4*	4*	4*	4*	AN970-4	WASHER

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Qty -043	Qty -044	Qty -045	Qty -046	Part Number	Description
2*	2*			MS20600AD4W3	RIVET
2*	2*	2*	2*	MS21042L3	NUT (OR MS21042-3)
4*	4*	5*	5*	MS21042L4	NUT (OR MS21042-4)
16	16	16	16	MS21042L4	NUT (OR MS21042-4)
4*	4*	4*	4*	MS21042L5	NUT (OR MS21042-5)
2	2	2	2	MS21042L5	NUT (OR MS21042-5)

\* = ASSEMBLED AT DART

## 6.0 PARTS LIST HELI-ACCESS-STEP™

Qty -047	Qty -048	Part Number	Description
X		D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
1		D3724-041	STEP ASSY, LH
	1	D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

## 7.0 OPTIONAL EQUIPMENT

Qty -049	Part Number	Description
X	D205-541-049	LINER KIT
1	D2446	SIGN PLATE
1	D2509	LINER (BASE)
1	D2511	LINER (END)
6	MS24693S272	SCREW
6	A3235-020-935	WASHER
6	NAS679A3W	NUT
4	MS20470AD4-8	RIVET
42	MS20600AD4W4	RIVET

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